PACKAGING SOLUTIONS	PACCOR Polska Sp. z o. o.		Version 0	
	Skierniewice Branch		Revision A	
	Replaces specification no. n/a		Date: 2021.05.21	
	From: n/a Due to: n/a		Page 1 of 2	
Code: E200228	Article: clear EU270 cup PET 200/270ml (SET B) Specification no. clear PT250 Ø78xH97	Food	UPC: 5907739664068 contact: cold beverages	
Prepared by: UN			CE mark: Yes	
Checked by: Dept. Super.	Production Supervisor: Dept. Super.			
Attachments:	Article drawing: EU270; Nr. Formy # 17.5363			



# I. General arrangement

PACCOR Polska Sp. z o. o. will deliver the article EU270 cup PET 200/270ml (SET B) according to and within the limits of this article specification. Supplier food contact safety declaration will follow. Basic article characteristics are outlined in the attached article drawing: "EU270". No modifications to the article characteristics listed below are allowed, unless agreed to by both parties and expressed in writing and signed/autographed. ID as per box no. and production date (label).

## II. Raw material specification

Compounds	Basic composition	Alternative
Name	50% R-PET /	R-PET flakes up to
Percentage	50% VIRGIN	80%
Name	0%	0%
Percentage		
Name	0%	0,0%
Percentage		

## III. Sheet specification

Parameter	Value	Tolerance
Thickness	0,97 mm	<b>±0,07</b> mm
Width	690,0 mm	+2/-5 mm
Color*	clear	BWTC
Layers	mono-layer	

# IV. Basic article characteristics

Parameter	Value	Tolerance
Length (or Ø)	<b>78</b> , mm	<b>±0,5</b> mm
Width (or Ø)	<b>78</b> , <i>mm</i>	<b>±0,5</b> mm
Height	<b>97</b> , mm	<b>±0,5</b> mm
Stacking distance	<b>7,40</b> mm	<b>±0,2</b> mm
Weight	6,7 g	<b>±0,5</b> g
Capacity nominal / brimful	200 / 270 ml	<b>±10</b> ml
Reference <sup>*</sup> :	EU270 cup PET 200/270ml (SET B)	

\*B – black, W – white, T – transparent, C – any color

## V. Microbiology tests

Once a month a comparative microbiology test of factory air is run against external air, with air circling articles examination in material groups (rotating) against internal normative levels. Records are kept for a minimum of three years and their values are available to the buyer.

#### VI. Delivery & Storage:

Deliveries according to transport regulations, details on the left. Store in dry, clean, shaded areas, away from heat sources, 10-40°C, RH<85%. Articles good to use within a year from production date, if properly stored.

#### VII. <u>Other</u>

In case of change in article use or processing the recipient is obligated to contact the supplier with pertaining details as soon as possible.

# VIII. Signed approval

H&Q Manager	Buyer Representative:	
Monika Mikulska		
Date: 2021.05.21	Date: 2021.05.21	Date:

- Remarks: No separation between box layers - Absorption pads: no: weight: n/a - Stacking: A-A – Sleeve label: yes



#### Box inner size:

# 480 mm 392 mm

**Palletizing:** 



800 mm Articles in a pile: 50 Piles in a box: 25 Articles in a box: 1250 Box inner size: 392x392x480 Box load gross: 9,21 kg Boxes per pallet: 24 Articles per pallet: 30000 Pallet height: 2,13 m

Pallet type: EURO Pallets per truck: 33 FTL: 990000

#### Packaging conditions:

- Wooden pallets, clean, dry
- On pallet top: film - Box liner: LDPE G380058

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PÓŁRĘKAW LD 235/0,022 22µ
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- Labels per pallet sides: 2
- Corner box label: Yes - Customer label: No
- Box: cardboard G300018 -620829

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